

KUNSTSTOFF- UND FARBEN-GESELLSCHAFT mbH

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Technical Data Sheet

MMA-Harz V 65

Basic materials:	Methylmethacrylate resin with Polymethylmethacrylat
Appearance:	blueish, low viscose, turbid liquid
Flashpoint:	+ 10°C (MMA, DIN 51755)
Odour:	ester-like
Viscosity after stirring:	110 ± 20 mPa·s (23°C, Brookfield Spindle 62, 100 rpm)
Viscosity (Efflux time):	30 ± 3 s (23°C, 4mm cup, DIN 53211)
Barcol Hardness:	45
Handling	Breathing protection in case of insufficient ventilation
Curing:	1-1.5 % Dibenzoyl Peroxide 50 %
Curing Time	25-30 min at 23 °C
Pot Life	10 - 15 min at 23°C
Cleaning of Tools	Acetone, Methylmethacrylate
Application	binders for hard sealings, e.g. industrial floors with fork lift stress
Storage:	up to 6 months when stored cool and dry

Our application technique consulting is not binding. The responsibility for the application resp. the processing of our products is in buyers hand, including property rights of third parties/patent rights. Technical data referring to our products are guide values.
(updated December 2013)